Pansophy Overview

Process control, data collection, and data access

- Local language usage: "Travelers" define important processes, including data collection.
- Pansophy integrates the implementation of Travelers with direct collection of the data into the database and retrieval of data from the database
- Definitions
- Generating a Traveler
- Generating a Common Procedure
- Data flow the big picture
- DocuShare
- Pansophy now
- Data retrieval pilot project



TRAVELER

A document used to <u>define and control a process</u> and <u>gather data</u> particular to a specific part or assembly.

- **TRAVELERS** are used to guide, track, and document the fabrication, assembly, or performance verification, of components and completed cryomodules.
- A **TRAVELER** defines the sequential list of required tasks, including the entry of all required data. Detail should be sufficient for another person to confidently reproduce the process.
- **TRAVELERS** are "version-controlled"; each revision to the procedural steps employed or list of required data constitutes a new version.
- The **TRAVELER** version used for each part is itself retained data.
- TRAVELERS may include by reference Drawings, SOPs, COMMON PROCEDURES, or other static but readily accessible information.



COMMON PROCEDURE

A document that establishes a common and standard way of accomplishing a routine task.

- **COMMON PROCEDURES** are generic; they describe general practices that set quality standards and common interfaces between activities.
- **COMMON PROCEDURES** do not call for recording any data.
- **COMMON PROCEDURES** are expected to be relevant in a variety of circumstances.
- **COMMON PROCEDURES** are "version-controlled"; each revision to the procedural steps employed constitutes a new version.

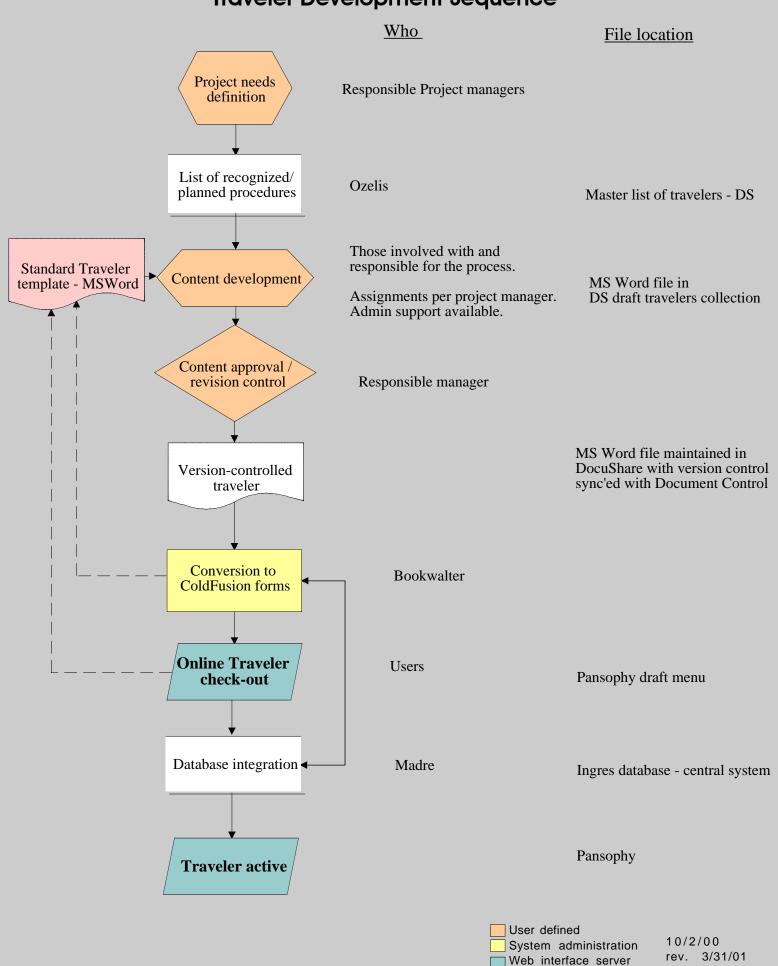


TRAVELER Generation Process -

- 1. Project-specific **TRAVELERS** are identified and named by the responsible project manager.
- **2.** Authors and approvers for specific **TRAVELERS** are identified by project manager.
- **3. TRAVELER** identification information is collected into Pansophy by the traveler coordinator (Ozelis).
- **4. TRAVELER** authors generate drafts of travelers using MS-Word template. (Admin support available).
- **5. TRAVELER** drafts are posted by authors in the appropriate DocuShare directory (Traveler Drafts (MS-Word Versions)) for review and revision by approvers and others.
- **6.** When a **TRAVELER** draft is approved for *content*, the approver posts the approved version in the appropriate folder on DocuShare (Approved Travelers (MS-Word Versions))
- **7.** Signed-off hardcopy is forwarded to Document Control, and a reference paper copy is retained on file by S. Thomas.
- **8. TRAVELER** is converted to ColdFusion and added to the Pansophy draft menu for final format review by approver and others. (Bookwalter)
- **9.** When the format of the ColdFusion version been approved, the supporting database is constructed and the **TRAVELER** is made live in Pansophy. (Madre)
- **10. TRAVELER** is now usable from the Web on the production floor.



Traveler Development Sequence



COMMON PROCEDURE Generation Process

- 1, A project or process manager identifies a commonly performed task that does not generate data to be saved.
- 2, The relevant controlling procedure is captured in clear, sequential form, with commonly accepted standards of quality and assurance.
- 3. The responsible project manager or department head approves the procedure.
- 4. The resulting **COMMON PROCEDURE** is converted to pdf format and placed in the appropriate DocuShare collection by procedures manager.
- 5. Signed-off hardcopy is forwarded to Document Control, and a reference copy is retained by S. Thomas.
- 6. Where appropriate, **TRAVELERS** include active links to the pdf versions of the **COMMON PROCEDURE.**



